



*Atlas Copco*

## The XB Range

Discover the XTB and XCB tools from Atlas Copco.



# The XB range at a glance.

## By people, for people

Cordless, ergonomic, and durable clutch and transducer tools that take your factory line from movement to everyday momentum.

- A range of standalone clutch and transducerized tools
- Ready out the box, built to run from day one
- Combines both speed and precision
- Easy to setup — even easier to use
- Loyal workhorse for standard and quality critical joints
- Ready to connect

## Freedom to do more

Free yourself from restraints and rethink what you can do. The XB range equips you with cordless freedom that lets you move into cramped spaces and go wherever you need.

All built into a sleek and ergonomically designed tool that gets the job done every time.

## Better feedback, great results

The XB range tells you what you need to know when you need to know it. Regardless of OK/NOK or torque with angle monitoring, the clear and intuitive HMIs ensure your operators have the information they need to always be in control of the line.

## The right tool for the job

The XB range is designed to strike the perfect balance between performance and intelligence.

XCB provides the operator with a clear OK/NOK signal for standard joints where consistency is key. XTB measures torque, monitors angle, and is programmable to handle multiple tightening programs\* throughout the line.











# The experience of everyday momentum.

## Easy has never been this easy

Experience powerful tools that can do more with less while taking your line to the next level — ready to be connected to the Atlas Copco controller solutions using Bluetooth or WLAN.

## Connect to the future

Use your tools straight out of the box — or connect them to collect the data you need to do more. The XB range is ready to integrate right into the Atlas Copco ecosystem, future-proofing your entire assembly line.





## XCB

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**±10% Accuracy**

- For Standard Joints
- Collects OK/NOK based on shut-off
- Virtual Station: Batch Control

## XTB

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**±7.5% Accuracy**

- For Quality Critical Joints
- Collects OK/NOK based on torque control and angle monitoring
- Virtual Station: Joint Control, Station control, and Station Control Value

# XCB



The XCB is an easy-to-setup and durable tool designed to rapidly tighten consecutive joints with the same torque. Its reduced reaction force, lightweight design, and calibrated balance minimize strain on the operator while ensuring effortless handling over time.

|                      | Stand-alone | Connected |
|----------------------|-------------|-----------|
| ±10% Torque Accuracy | ✓           | ✓         |
| Re-hit detection     | ✓           | ✓         |
| TwoSpeed tightening  | ✓           | ✓         |
| Multistep programing | -           | ✓         |
| Results reported     | -           | ✓         |
| Screws counted       | -           | ✓         |
| Batches controlled   | -           | ✓         |



# XTB



The XTB is a more advanced tool, providing both measurement and data for critical joints — and the opportunity for a single tool to tighten different torques. It is easy to configure through any web browser, and the angled OLED display serves as a straightforward, intuitive interface for enhanced usability and functionality.

|                       | Stand-alone | Connected |
|-----------------------|-------------|-----------|
| ±7.5% Torque Accuracy | ✓           | ✓         |
| Torque control        | ✓           | ✓         |
| Angle monitoring      | ✓           | ✓         |
| Multiple Psets        | ✓           | ✓         |
| Multistep programming | -           | ✓         |
| Full line integration | -           | ✓         |
| Torque traces         | -           | ✓         |

# Models & Configurations.

## XCB

| Pistol                     | Torque |           | Speed range* | Weight |     | Ordering number |
|----------------------------|--------|-----------|--------------|--------|-----|-----------------|
|                            | Nm     | IN LBS    | RPM          | KG     | LB  |                 |
| XCB-P-06-106               | 2-6    | 18-53     | (100)-1826   | 1      | 2.2 | 8431 6100 06    |
| XCB-P-12-106               | 4-12   | 35-106    | (50)-897     | 1      | 2.2 | 8431 6100 12    |
| Angle                      | Torque |           | Speed range* | Weight |     | Ordering number |
|                            | Nm     | FT LBS    | RPM          | KG     | LB  |                 |
| XCB-A-15-10                | 5-15   | 3.7-11.1  | (60)-755     | 1.2    | 2.6 | 8431 6100 15    |
| XCB-A-30-10                | 10-30  | 7.4-22.1  | (24)-310     | 1.5    | 3.1 | 8431 6100 30    |
| XCB-A-60-13                | 20-60  | 14.6-44.3 | (13)-212     | 2.0    | 4.2 | 8431 6100 60    |
| XCB-A-80-13                | 27-80  | 19.9-59   | (10)-160     | 2.1    | 4.4 | 8431 6100 80    |
| Software: Virtual Stations |        |           |              |        |     | Ordering number |
| Item (Electronic delivery) |        |           |              |        |     |                 |
| Batch Control 1 pcs        |        |           |              |        |     | 8436 1960 10    |

## XTB

| Pistol                      | Torque |           | Speed range* | Weight |     | Ordering Number |
|-----------------------------|--------|-----------|--------------|--------|-----|-----------------|
|                             | Nm     | IN LBS    | RPM          | KG     | LB  |                 |
| XTB-P-06-106                | 2-6    | 18-53     | (100)-1826   | 1      | 2.2 | 8431 6200 06    |
| XTB-P-12-106                | 4-12   | 35-106    | (50)-897     | 1      | 2.2 | 8431 6200 12    |
| Angle                       | Torque |           | Speed range* | Weight |     | Ordering Number |
|                             | Nm     | FT LBS    | RPM          | KG     | LB  |                 |
| XTB-A-15-10                 | 5-15   | 3.7-11.1  | (60)-755     | 1.2    | 2.6 | 8431 6200 15    |
| XTB-A-30-10                 | 10-30  | 7.4-22.1  | (24)-310     | 1.4    | 3.1 | 8431 6200 30    |
| XTB-A-60-13                 | 20-60  | 14.6-44.3 | (13)-212     | 1.9    | 4.2 | 8431 6200 60    |
| XTB-A-80-13                 | 27-80  | 19.9-59   | (10)-160     | 2.0    | 4.4 | 8431 6200 80    |
| Software: Virtual Stations  |        |           |              |        |     | Ordering Number |
| Item (Electronic delivery)  |        |           |              |        |     |                 |
| Joint Control 1 pcs         |        |           |              |        |     | 8436 1960 20    |
| Station Control 1 pcs       |        |           |              |        |     | 8436 1960 30    |
| Station Control Value 1 pcs |        |           |              |        |     | 8436 1970 40    |

## Accessories

| Pistol                      | Ordering Number |              |
|-----------------------------|-----------------|--------------|
| Reverse button (long)       |                 | 4250 3260 80 |
| Protective cover motor      |                 | 4211 6364 21 |
| Angle                       | Ordering Number |              |
| Reverse button (long)       |                 | 4211 6367 52 |
| Protective cover angle head |                 |              |
| Extension 60 and 80 Nm      |                 | 4220 2903 91 |
| Suspension yoke             |                 |              |
| Lock-off lever              |                 | 4211 6196 80 |

| Common                | Ordering Number  |              |
|-----------------------|------------------|--------------|
| Battery               | Protective Cover |              |
| Battery 14V (Gen C)   | 4211 5730 25     | 4211 6130 02 |
| Battery 18V           | 4211 6090 18     | 4211 6130 06 |
| Battery 36V           | 4211 6090 36     | 4211 6130 14 |
|                       |                  |              |
| Flex Charger 14 – 36V |                  | 4211 6083 84 |
| ILM tag               |                  | 8436 6776 12 |
| Protective cover foot |                  | 4211 6364 22 |

\*Recommended minimum speed in (). The tool can go slower.

Virtual stations can be delivered electronically within 24 hours or physically, following standard delivery times.



# Service Solutions from Atlas Copco.



**At Atlas Copco service, we create the best value from your investments**

Every production line and industrial site is unique and has its own challenges. With that in mind, our service solutions are designed to help you get the most out of your industrial equipment. We combine analysis of production data with know-how and expertise to enhance your productivity and quality, while maximizing the cost efficiency of your maintenance.

## EasyStart - Installation Services for XB tools

### Standard package

- Standardized tightening programming by certified technician
- Clutch adjustment (XCB) and calibration (XTB)
- Operator training with certification
- Residual torque check and production run-off

### Customizable additions (for XTB tools only)

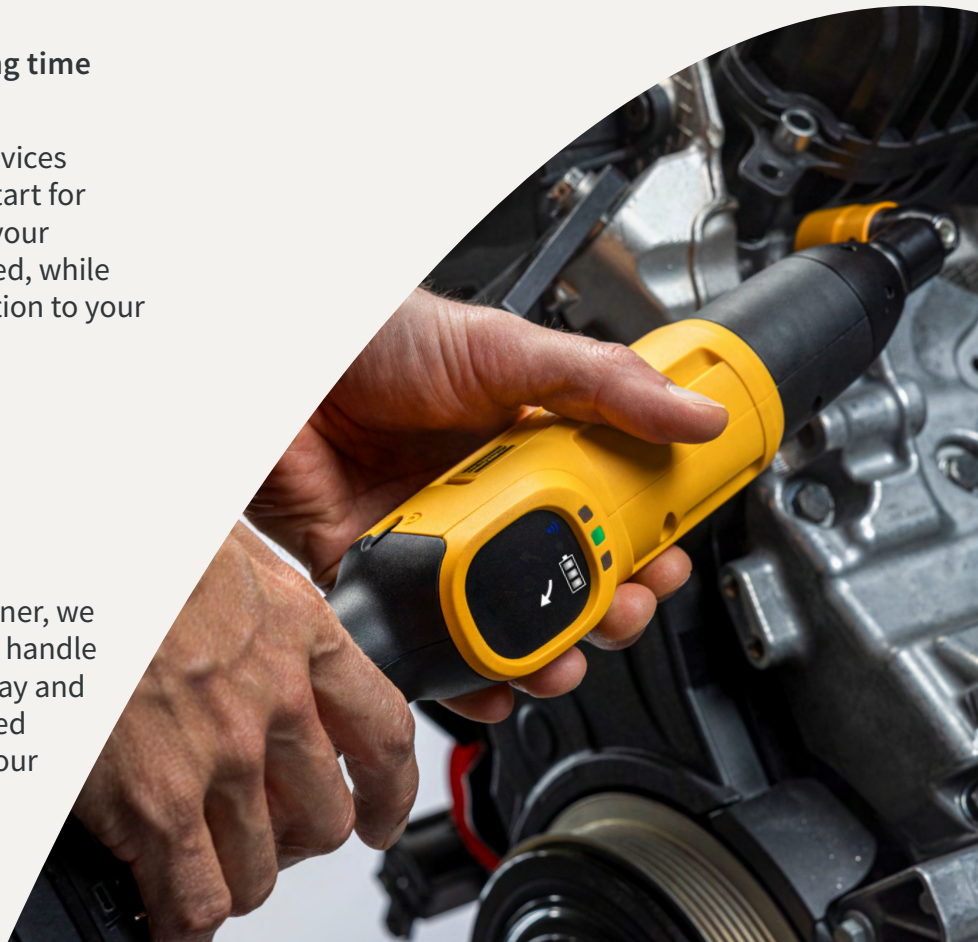
- Advanced tightening strategy
- Additional Psets and programming
- Accessories installation
- Physical controller setup

## Get it right the first time - saving time and money

Our standardized installation services provide a smooth and efficient start for your production and make sure your operators are trained and certified, while allowing for potential customization to your needs per station.

## Contact Us

As your dedicated assembly partner, we have the technology you need to handle the production challenges of today and in the future. Our Smart Integrated Assembly ecosystem will meet your needs and keep your operation ahead of the game.





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